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Installation Instructions 2-13-19

**Model SF3-RK1L**

**Spyder F3 Limited Rear Trunk Rack**

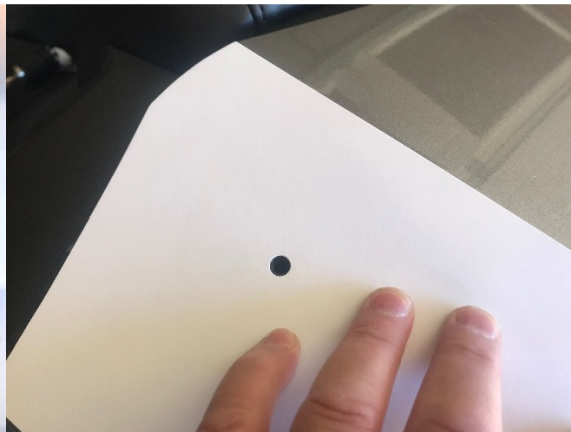
## Steps needed to install your F3 Limited Trunk Rack

1.- Take the supplied template and line up with the trunk left line before the contour.  
Once aligned you can see the template follows the shape of the trunk exterior lines.

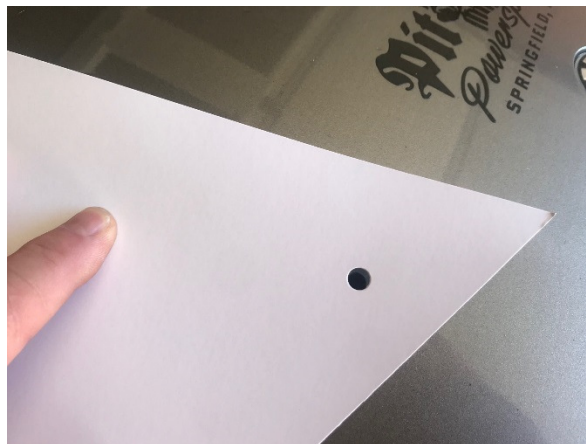
With a marker once, the template is lined with the upper straight edge, mark the two 5/16" holes.  
Do the same for the right side by simply flipping over the template and aligning as you did with the left side.



Rack Alignment Line



Paper Template Upper Left Corner Position



Paper Template Upper Right Corner Position

2.-With a drill, drill all four holes first with a 1/16" drill bit to make a pilot hole. Then re-drill the holes with a 5/16" bit. Be sure to run the 5/16" drill bit at a high speed to assure a smooth cut.

3.- After all holes are drilled take the Rack with the 2" screws for the front and the 2-3/4" screws for the rear which is the rack position next to the seat and inserts screws in rack.

4.- Take the four supplied rubber mounts, take two for the front and with the 2" screws run each front screw through the 3/16" aluminum spacer then the rubber mount but just until the rubber mount is drawn to the rack.

With the rear take the 2-3/4" screws and first use the larger aluminum spacers then the rubber mount just as you did for the front and draw that up to the rack.

5.- Once all for mounts are located on the rack but not tight then take the rack and place is over the holes in the trunk. Then align each bolt to the holes.

6.- Raise the trunk lid and first place the rubber washer on each bolt. Then had the washer and locknut.

Tighten down only enough to seat the rubber mounts with the contour of the trunk as shown here. This will insure a water tight fit.

The lock nut should be located at the end of the screw about 1/16" to 1/8" minimum beyond the plastic in the locknut.



Rubber Mount once tightened to contour

7.- The under side of the trunk will look like this.



The completed rack will provide the ability to add additional storage and can be tied down with our optional Bungee Net located on our site. Maximum weight is 15lbs.

**Like before installing the rack when closing the trunk lid pay attention to the lid front guides to assure, they are aligned in their slots when closing.**

For the Bungee net follow this link.

<https://spyderextras.com/shop/details/96/SPYDER-EXTRAS-BILLET-ALUMINUM-HEIM-JOINT-SWAY-BAR-LINKS-SF3RT-BUNGEE-NET>

Your New Trunk Rack is *Design to Compliment Your Spyder* with additional storage capabilities.

